




















BODY PRO P261 POLYESTER FILLING PRIMER

Technical Data Sheet No 121

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| <p>VOC compliant with the regulations</p> <p>2K polyester-based Spray Filling Primer</p> <p>Suitable for filling of rough surface areas</p> <p>Easily applied by spray gun</p> <p>Easily sanded after 2-3 h at 23°C, resulting in smooth non porous surface</p> | <p>General Technical Description</p> <p> Mix 100 parts BODY PRO P261 POLYESTER FILLING with 5 parts BODY HARDENER</p> <p> Non force dry 2-3h / 23°C</p> <p> IR drying 10 min 60 - 70cm distance</p> | <p>Surface</p> <p>Rough metallic surface areas</p> <p>Wooden surfaces</p> <p>Fiberglass</p> | <p>Pretreatment / Cleaning of substrate</p> <p> Clean substrate using a soft cloth and BODY 770 ANTISIL NORMAL/BODY 771 ANTISIL FAST..</p> <p>Make sure the surface is air dried rather than wiped dry</p> <p> Make sure you always use appropriate face protection and good ventilation</p> |
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Product Application: As an HS Sanding Primer (Apply on metallic surfaces)

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| <p> 100:5 mix with BODY HARDENER Pot life: 30-40min/23°C</p> <p> Ready to spray: 14 - 19 sec DIN 6 @ 20°C (68°C)</p> <p> Gravity feed spray gun: 2.5 mm 1,5-2 bar inlet pressure 2x coats = 200-250µm</p> <p> HVLP spray gun: 1.7mm 1.5 - 2 bar inlet pressure</p> <p> 15 - 20 min / 23°C Final flash off time</p> <p> Non force dry 2-3h / 23°C</p> | <p> Short wave 10 min distance 60-70 cm</p> <p> P320 - P400 Flat bed sander</p> <p> P 600 - P 800 Sanding by hand, wet</p> <p> 2K Acrylic Paint SR HB BODY Basecoat HB BODY UHS Clears</p> <p> Always wear protective equipment</p> <p> Follow the application instructions mentioned in this TDS</p> | <p>Flash Point: 31°C / 88°F</p> <p>Specific Gravity: 1.4 g/cm³</p> <p>Solid Content (No thinner): 65% Weight</p> <p>VOC (2004/42/EC) This product is a special refinish product based on its ingredients and its properties. The maximum VOC content in this category is 540 g/L. The VOC content in the ready for use form of this product is 530 g/L. 2004/42/IIIB(c)(540)530</p> <p>Theoretical Coverage: -</p> <p>Cleaning of equipment: Clean after final use with BODY 740 ACRYL NORMAL</p> | <p>Remarks:</p> <ul style="list-style-type: none"> • Application only with Body Hardener. Mix well with the filler. Do not add more than 5% as this may cause staining of the topcoat finish. • Avoid other thinners (e.g. NITRO THINNER). • Do not apply to Etch Primer, 1K Filler, TPA substrates and soft old paintwork. • Do not apply at temperatures below +5°C. • It can be used by countries that do not adopt the VOC legislation as well. <p>Caution: Always check with a cloth and thinner if the panel is an OEM (E-COAT) panel. On OEM (E-COAT) panels, the cloth stays clean.</p> <p>Storage Shelf life:</p> <ul style="list-style-type: none"> • Polyester materials have a limited shelf life. Store in a cool place (+5 to 25°C) and use within 12 months for best results. |
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Hardener paste contains organic peroxide and is an oxidant. If hardener comes in contact with the skin, wipe off immediately and wash with soap and water. After eye contact irrigate copiously with water and seek medical advice immediately.

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